

# Work Order ID 92467

**\*92467\***

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Tuesday, October 30, 2012 10:39:17 AM

Item ID: PB67-43001-139 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Square Tube  
 Start Date: 10/30/2012 Start Qty: 4.00 **\*4\*** Cust Item ID:  
 Required Date: 11/2/2012 Req'd Qty: 4.00 **\*4\*** Customer:  
 Reference:

Approvals: Process Plan: YWF Date: 12-10-30 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
B67-43001	C								
100		0.00							
<b>*100*</b>	Small Fab								
Small Fab	Memo	0.00							
Small Fab	1- cut to lenght as per dwg								
	2- make a chamfer on both ends of tube as per dwg								
	3- deburr								
110		0.00							
<b>*110*</b>	QC5- Inspect part completeness to step on W/O								
QC	Memo	0.00							
Quality Control									

4  $\phi$  Ac 12/11/19

4

DAS  
15  
8-89  
12.11.20

**Work Order ID 92467****\*92467\***

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Tuesday, October 30, 2012 10:39:17 AM

Item ID: PB67-43001-139

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Square Tube

Start Date: 10/30/2012 Start Qty: 4.00

**\*4\***

Cust Item ID:

Required Date: 11/2/2012 Req'd Qty: 4.00

**\*4\***

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

120

Identify as per dwg &amp; Stock Location:

*443*

0.00

**\*120\***

Packaging

Memo

0.00

Packaging

130

QC21- Final Inspection - Work Order Release

0.00

**\*130\***

QC

Memo

0.00

Quality Control

*12/4/11**12/11/22**MF  
12-11-20*

# Picklist Print

Tuesday, October 30, 2012 10:39:16 AM

Page 1

Work Order ID: 92467

Parent Item: PB67-43001-139

Start Date: 10/30/2012

Required Date: 11/2/2012

Parent Item Name: Square Tube

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:A 08-06-26 new issue DD verified by:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M6061T6TS1.000W.125

6061T6 SQ TUBE 1.00 x 1.00 x .125w

Purchased

No

100

f

0.0000

1.004

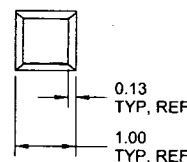
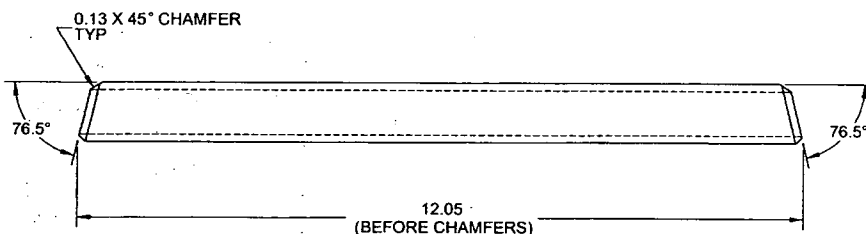
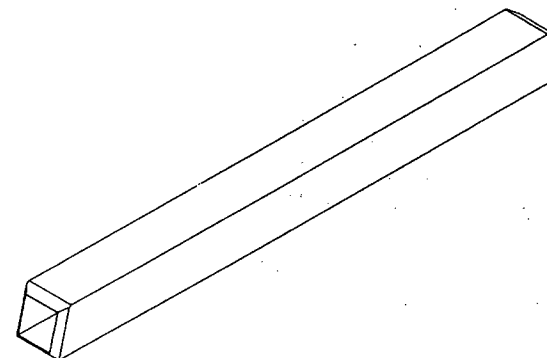
4.2273684

~~M123552~~

→ 4.2273684  
Ae 12/11/19

120-

# 92467



**B67-43001-139 SQUARE TUBE**

**RELEASED**  
2009-09-24  
MD

**NOTES:**

- 1) MATERIAL: 6061-T6 (OR 6061-T651/T6510/T6511/T62) SQUARE TUBING  
PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR  
PER AMS-QQ-A-200/8 (OR AMS 4160)  
REF. DART SPEC. M6061T6TS1.000W0.125
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.50 lbs

C		REDRAWN PREMIER AVIATION DRAWING IAW DART QSI 018 AND QSI 043. FOR PREVIOUS REVISIONS, REFER TO PAGE 21 OF PREMIER AVIATION DRAWING No. B67-43001. REASON: SEE PAR#09-011.		MB	09.02.19
REV.		DESCRIPTION		BY	DATE
DESIGN	RW	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA DRAWING NO. <b>B67-43001-139</b> TITLE <b>SQUARE TUBE</b>		REV. C	
DRAWN				SHEET 1 OF 1	
CHECKED				SCALE	
MFG. APPR.				NTS	
APPROVED		DATE		09.02.19	
DE APPR.	N/A	COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			